

S11 SERIES INSTALLATION GUIDE

1. Riser Form Preparation

- Prepare the riser forms for the stairs in agreement with standard industry practice and all valid requirements. Ensure that the riser forms are straight and true. Straight and true riser forms will help ensure proper installation of the stair treads.

2. Pouring Concrete

- Pour the concrete to form the stairs.

Note: The use of very large aggregate or concrete with a very low slump will make installation of the stair nosing's difficult.

3. Placing the Stair Nosing

- Using the S11 Series, ensuring that the front of the profile is facing the front of the step, place the nosing into the fresh concrete. The front side of the profile is labeled with an arrow. Ensure that the front edge of the nosing is flush with the riser form.

4. Install the Stair Nosing

- Gently work the nosing into the concrete until the back edge of the nosing is level with the finished edge of the tread. Work the nosing into the concrete until it is level, flush with the tread, and at the proper elevation.

5. Repeat Process

- Repeat the procedures given in Step 3 and Step 4 above until all the stair nosings are installed and properly positioned.

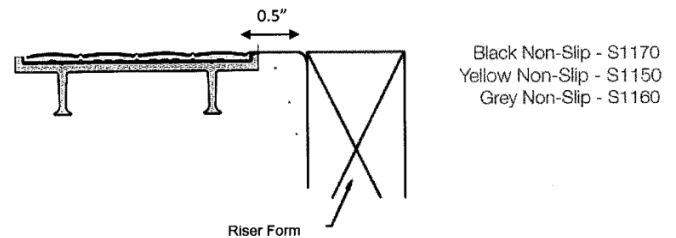
6. Finishing the Concrete

- After the concrete has taken its initial set, remove the riser forms, and finish the concrete riser flush to the stair nosing front or as otherwise specified.

Note: This is important to ensure that the riser has a clean finish.

7. Finishing the Concrete

- To avoid unwanted glue residue on the stair nosings, remove the protective tape from them immediately after they have been installed.



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EPI warrants that the products sold hereunder shall be free from defects in materials or workmanship for a period of five (5) years from the date of delivery. If Customer has a warranty claim it must notify EPI Customer Service immediately so that a representative can inspect the product and if, in EPI's judgment acting reasonably, the claim meets the terms of the product warranty, EPI shall replace the defective products forthwith, provided always that EPI shall not be responsible for any installation costs so incurred by Customer. The foregoing product warranty does not apply to and will be void in any of the following circumstances: (1) the products have been installed by an installer who has not received installation training by EPI; or (2) the products have not been installed correctly in accordance with the official installation instructions that form part of this product warranty; or (3) the products have been modified; or (4) the products have been used outside of their stated specifications, capacity or operating parameters; or (5) the products have been improperly operated, maintained or repaired; or (6) the products have been misused, damaged, abused or involved in an accident.

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